

Bay Lake Embroidery®

Two fabric layers.
One beautiful finish.

First create the outline layer. Then add the text layer on top. Complete each layer's placement, tackdown, trimming, and satin finish in order.

Hoop your base fabric with suitable stabilizer. The outline fabric is **Layer 1**; the text fabric is **Layer 2**. Follow the color sequence supplied with your design.

Stop	Layer / stage	What to do
1	Outline Placement	Stitch the outline layer's placement line directly onto your hooped base fabric.
2	Outline Tackdown & trim	Cover the placement area with outline fabric; stitch the tackdown. Remove the hoop, **keeping the garment hooped**. Trim close without cutting the stitches or base fabric. Reattach the hoop.
3	Outline Satin finish	Stitch the satin border to complete the outline layer.
4	Text Placement	Stitch the text layer's placement line on top of the completed outline layer.
5	Text Tackdown & trim	Cover the new placement area with text fabric; stitch the tackdown. Remove the hoop, **keeping the garment hooped**. Trim close without cutting the stitches or layers underneath. Reattach the hoop.
6	Text Satin finish	Stitch the final satin border to complete the text layer.

Remove the hoop from the machine to trim.
Keep the fabric in the hoop until both layers are finished.

DOUBLE APPLIQUÉ • PRECUT FABRIC & MATERIALS

Choose your materials. Make each layer count.

Precut fabric and suitable glitter HTV offer alternatives to trimming fabric in the hoop. Test your chosen method on the same materials before starting your finished item.

Using a Cricut or other cutting machine

Cut both fabric shapes to match your design at its final size.

Keep the placement lines at **color stops 1 and 4**. Align each precut piece over its placement line **before** running the corresponding tackdown at stop 2 or 5. Continue with the satin border at stop 3 or 6.

Skip manual trimming only when the precut edges fit under the satin border.

Glitter HTV: the stitch-and-tear method

Choose embroidery-compatible glitter HTV that supports stitch-and-tear. Test first. Follow the manufacturer's carrier-removal guidance; stitch with the clear carrier removed and adhesive side down.

For each layer, run its placement line, cover the area with HTV, and stitch the tackdown and satin border. Instead of trimming after tackdown, carefully tear away the excess HTV **after that layer's satin border is complete**. Clear the excess from Layer 1 before starting Layer 2.

After stitching is complete and excess HTV is removed, unhoop the garment and heat-apply according to the vinyl manufacturer's time, temperature, pressure, and fabric instructions.

Stabilize for both layers

Use adequate stabilizer for your base fabric and the full design. Hoop securely without stretching the garment to help reduce shifting and puckering.

Happy stitching!
Mary, Bay Lake Embroidery